



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3171-3
Job Sheet 166958



Part No: D3171-3

Job Qty: 16 ea

Part Name: Angle



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/20/17

Job Tracking No:

Due Date: 11/10/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		11/9/17	0.00	0.00	Start Up Waterjet1		DL
100	Waterjet	16 pcs		11/9/17	0.00	2.48	Waterjet1		DL DAS
120	QC	16 pcs		11/9/17	0.00	0.00	QC8		38
130	Brake NC	16 pcs		11/10/17	0.02	0.13	Brake NC 1		38
150	QC	16 pcs		11/10/17	0.00	0.00	QC5		38
160	Packaging	16 pcs		11/10/17	0.00	0.00	Packaging3		9-89
170	QC21-SA	16 Ea		11/10/17	0.00	0.00	QC21		21 9-89

Part Op 100 - 1-Cut as per Dwg D3171
Descriptions: 130 - Bend as per Dwg D3171

NOV 15 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S24GA	0	1	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Angle	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
2	Angle	0.500Inches + 0.006 - 0.001	0.506 0.499	Diameter	
3	Angle	0.400Inches ± 0.030	0.430 0.370		
4	Angle	0.590Inches ± 0.010	0.600 0.580		
5	Angle	1.180Inches ± 0.030	1.210 1.150		
6	Angle	2.580Inches ± 0.030	2.610 2.550		
7	Angle	0.025Inches ± 0.010	0.035 0.015		
8	Angle	1.587Inches ± 0.010	1.597 1.577		

DART
AEROSPACE
S009209



Angle

PART NO:
Revision:
Operation:
Change No:

D3171-3

Start up Operation

Mfg Date: 11/13/17
Job No: 166958

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